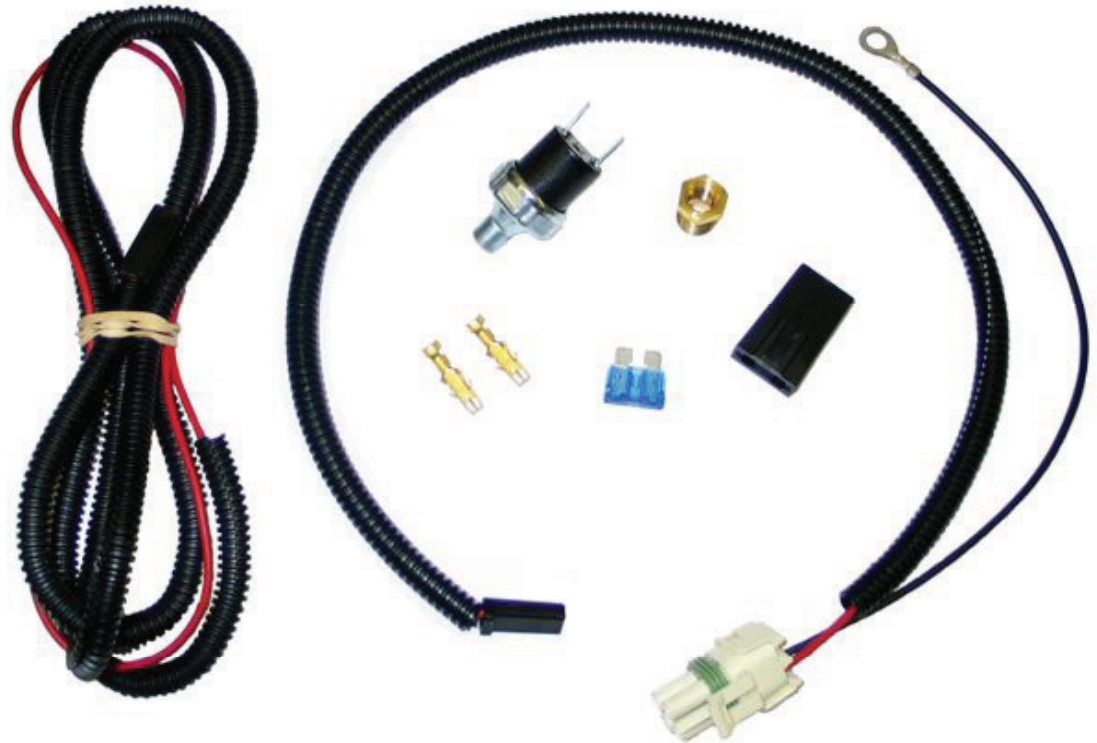


## INSTALLATION INSTRUCTIONS

1. Locate and remove the 1/4" pipe plug from the 4th gear pressure port. (As shown in photos: fig.1 - 700R4, fig.2 - 200-4R) **NOTE: Not all 700R4 and 200-4R transmissions have this port, however, this port is required to proceed.**
2. Install the oil pressure switch provided with this kit into the pressure port (using the brass bushing as needed). Use a good quality Teflon sealant to prevent leaks (A 90 degree adapter may be used as well, but is not supplied).
3. Plug the white 4-way Weather Pack connector from the harness assembly that is supplied with this kit into the mating connector located on the driver's side of the transmission.
4. Plug the single black connector on the red wire (at the opposite end of the harness assembly from the 4-way Weather Pack connector) onto either of the two blade terminals on the oil pressure switch from #2 above.
5. Plug the single black connector from the other red wire assembly onto the opposite blade on the oil pressure switch, then take the loose end of this red wire, route it to the inside of your vehicle, and connect it through the supplied 15 amp fuse kit to a "keyed-on" 12 volt ignition source (be sure to check your voltage source and make sure that it is only hot in the "keyed-on" position).
6. Attach the black wire from the 4-way Weather Pack connector to a good chassis ground.



## TORQUE CONVERTER LOCKUP HARNESS

# 500412

92966169 REV 2.0 6/6/2024



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